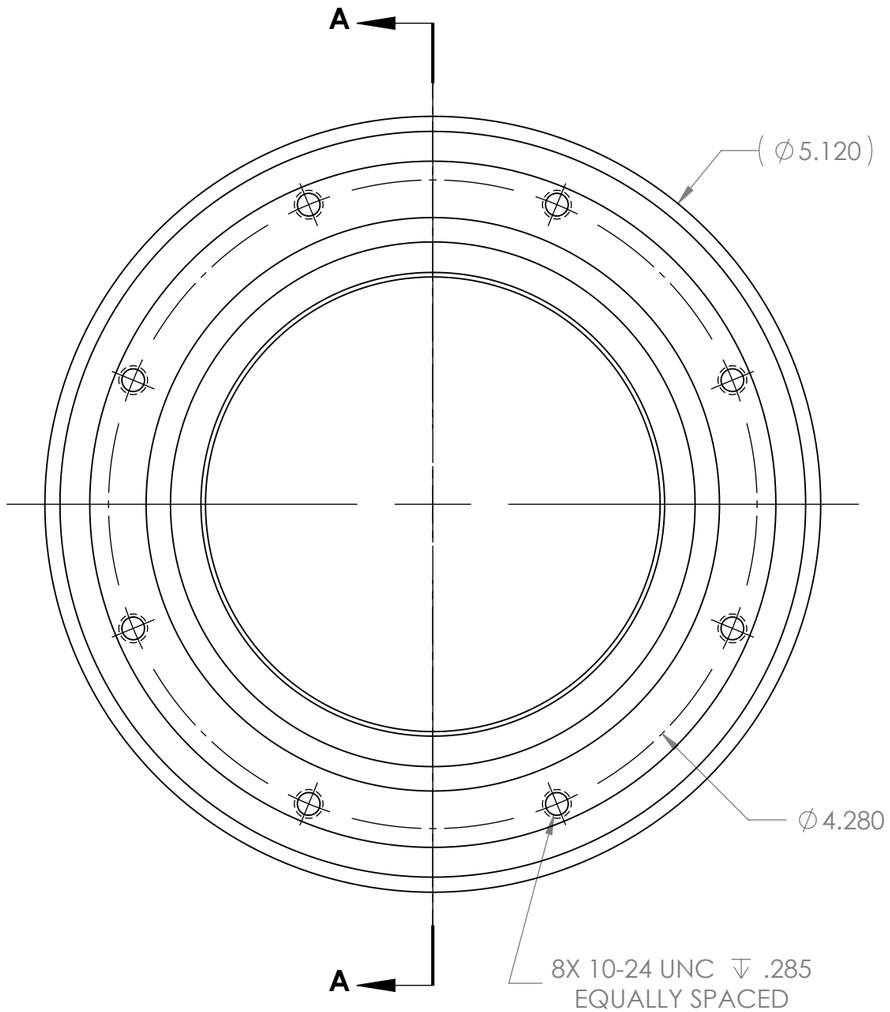
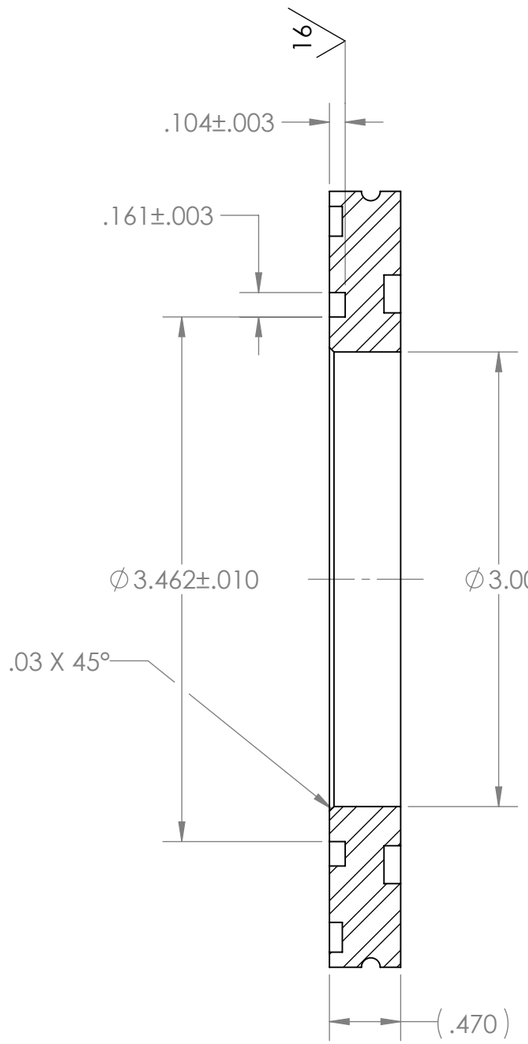
REVISIONS				
REV.	DESCRIPTION	MD WO #	DATE	BY
3	Released	W04047-002	12-MAY-2016	PMG





SECTION A-A

NOTE(S):

1. MAKE FROM MDC # 812001 OR EQUIVALENT NW100 ISO LF FLANGE BLANK.

-	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES; BREAK ALL SHARP EDGES .02 MAX.; REMOVE ALL BURRS; 30 Deg. CHAMFER ENDS ALL THREADS; MACHINE SURFACE FINISH 63; DO NOT SCALE DRAWING	National Superconducting Cyclotron Laboratory, MICHIGAN STATE UNIVERSITY - East Lansing, Michigan			
-		DRAWN BY: A. SLATIN	Project / System Reference: Proton Detector Top Assembly		
-	Dimension Tolerances: 1 Place Dec. ±.030; 2 Place Dec. ±.010; 3 Place Dec. ±.005; "Stock" ±.060; Angles ±.5°	SCALE: 1:1	DATE: MAY 2016	DESCRIPTION: Modified ISO LF Flange 'A'	
N3010217-MDE-0001-0008		SIZE: B	MATERIAL: AISI 304	PART #: N3010217-MDE-0001-0045	REV: 3
NEXT ASSEMBLY					