
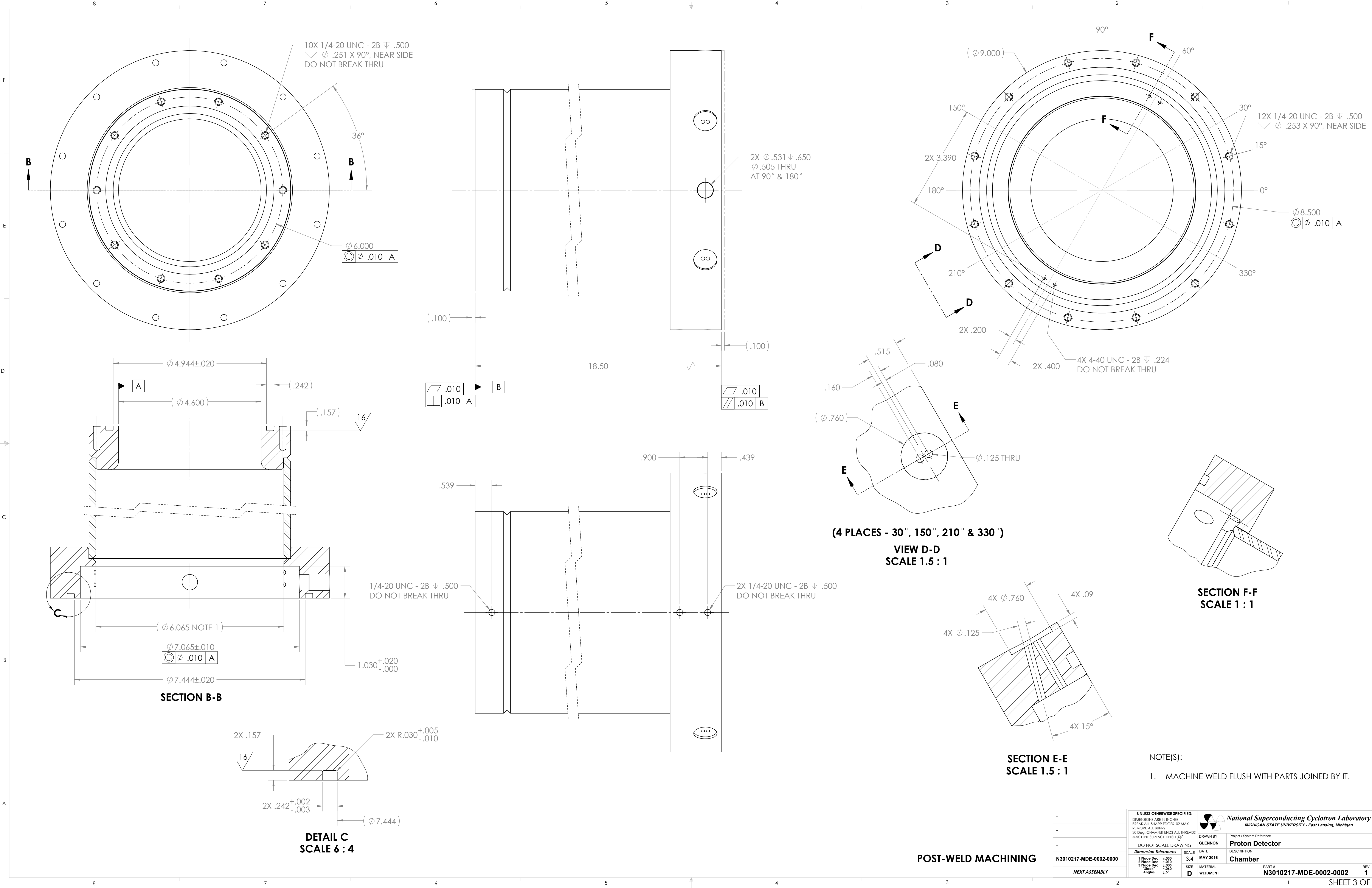
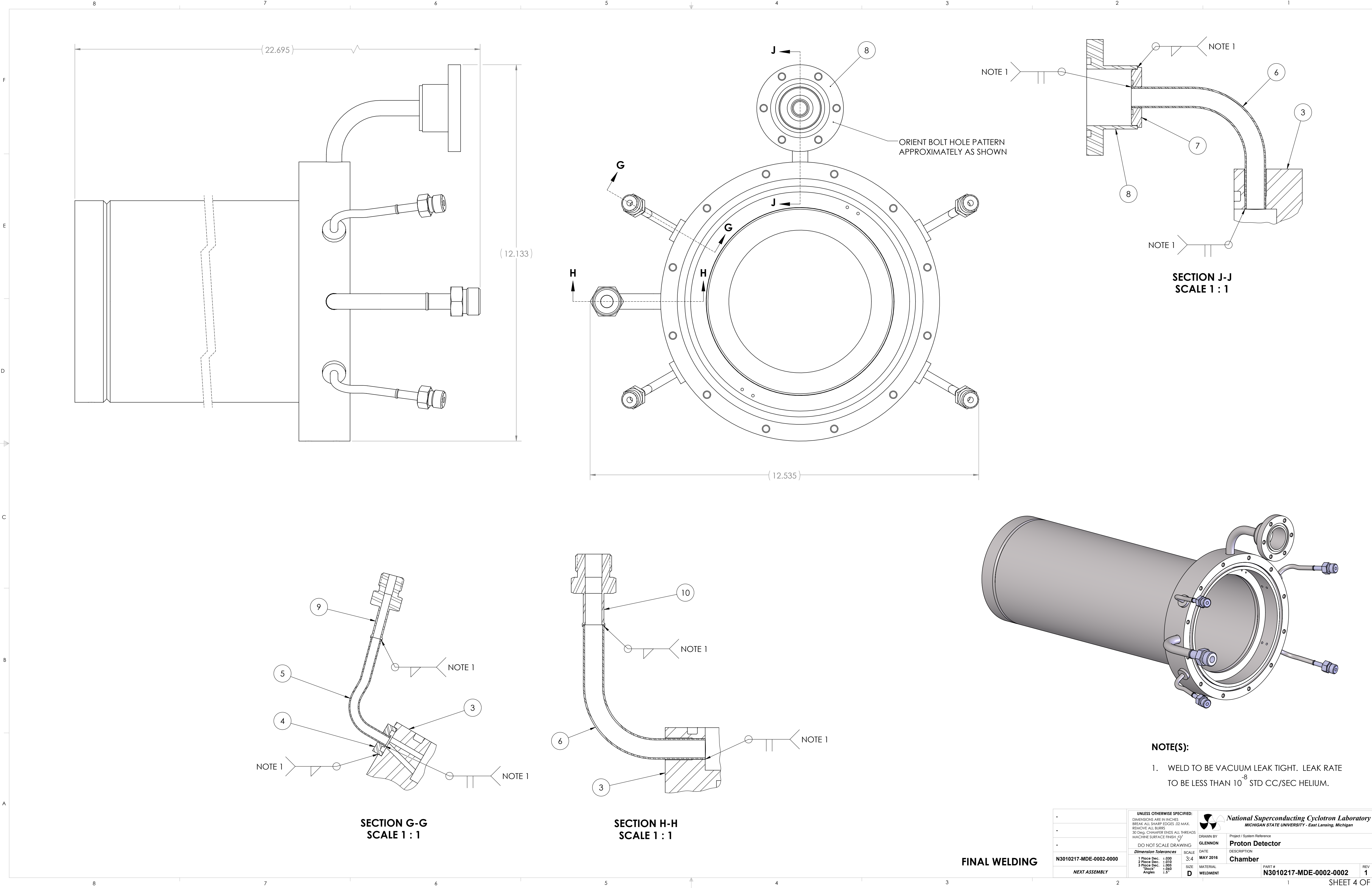


INITIAL WELDING


UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES BREAK ALL SHARP EDGES .02 MAX. REMOVE ALL BURRS 30 DEG. CHAMFER ENDS ALL THREADS MACHINE SURFACE FINISH		 <b>National Superconducting Cyclotron Laboratory</b> MICHIGAN STATE UNIVERSITY - East Lansing, Michigan	
DO NOT SCALE DRAWING		DRAWN BY <b>GLENNON</b>	Project / System Reference <b>Proton Detector</b>
DATE <b>MAY 2016</b>		DATE <b>MAY 2016</b>	DESCRIPTION <b>Chamber</b>
MATERIAL <b>WELDMENT</b>		SIZE <b>D</b>	PART # <b>N3010217-MDE-0002-0002</b>
NEXT ASSEMBLY		REV <b>1</b>	







FINAL WELDING

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES BREAK ALL SHARP EDGES .02 MAX. REMOVE ALL BURRS 30 Deg. CHAMFER ENDS ALL THREADS MACHINE SURFACE FINISH		 <b>National Superconducting Cyclotron Laboratory</b> MICHIGAN STATE UNIVERSITY - East Lansing, Michigan	
DO NOT SCALE DRAWING		DRAWN BY GLENNON	Project / System Reference Proton Detector
DATE MAY 2016		SCALE 3:4	DESCRIPTION Chamber
MATERIAL WELDMENT		SIZE D	PART # N3010217-MDE-0002-0002
NEXT ASSEMBLY			REV 1