


REVISIONS				
REV.	DESCRIPTION	MD WO #	DATE	BY
1	Released	W04047-002	10-MAY-2016	PMG

-  -  -	<p>UNLESS OTHERWISE SPECIFIED:</p> <p>DIMENSIONS ARE IN INCHES BREAK ALL SHARP EDGES .02 MAX. REMOVE ALL BURRS 30 Deg. CHAMFER ENDS ALL THREADS MACHINE SURFACE FINISH</p> <p>DO NOT SCALE DRAWING</p>		<p><i>National Superconducting Cyclotron Laboratory</i></p> <p>MICHIGAN STATE UNIVERSITY - East Lansing, Michigan</p>				
			DRAWN BY <b>C. NORAT</b>	Project / System Reference <b>Proton Detector</b>			
			Dimension Tolerances		SCALE <b>1:1</b>	DATE <b>MAY 2016</b>	DESCRIPTION <b>Annular Gas Flow Throttling Ring</b>
N3010217-MDE-0002-0003	<p>1 Place Dec. ±.030 2 Place Dec. ±.010 3 Place Dec. ±.005 "Stock" Angles ±.5°</p>		SIZE <b>C</b>	MATERIAL <b>PEEK 30GF</b>	PART # <b>N3010217-MDE-0002-0043</b>	REV <b>1</b>	
NEXT ASSEMBLY							