


REVISIONS				
REV.	DESCRIPTION	MD WO #	DATE	BY
1	Released	W04047-002	10-MAY-2016	PMG

NOTE(S):

1. MACHINE TO FIT PART N3010217-MDE-0002-0012.  
(SEE DRAWING N3010217-MDE-0002-0002.)

-	<b>UNLESS OTHERWISE SPECIFIED:</b> DIMENSIONS ARE IN INCHES BREAK ALL SHARP EDGES .02 MAX. REMOVE ALL BURRS 30 Deg. CHAMFER ENDS ALL THREADS MACHINE SURFACE FINISH $\sqrt{63}$		 <b>National Superconducting Cyclotron Laboratory</b> MICHIGAN STATE UNIVERSITY - East Lansing, Michigan	
	DO NOT SCALE DRAWING		DRAWN BY <b>A. SLATIN</b>	Project / System Reference <b>Proton Detector</b>
	<b>Dimension Tolerances</b>		DATE <b>MAY 2016</b>	DESCRIPTION <b>Chamber Upstream Flange</b>
	1 Place Dec. $\pm .030$ 2 Place Dec. $\pm .010$ 3 Place Dec. $\pm .005$ "Stock" $\pm .060$ Angles $\pm .5^\circ$		SIZE <b>B</b>	MATERIAL AISI 304
N3010217-MDE-0002-0002		PART # <b>N3010217-MDE-0002-0013</b>		REV <b>1</b>
NEXT ASSEMBLY				