

ASSEMBLY PROCEDURE OF THIN COAXIAL CABLE SOCKET DF19

CABLE ASSEMBLY TOOLS (HEAT FUSION BONDING EQUIPMENT)

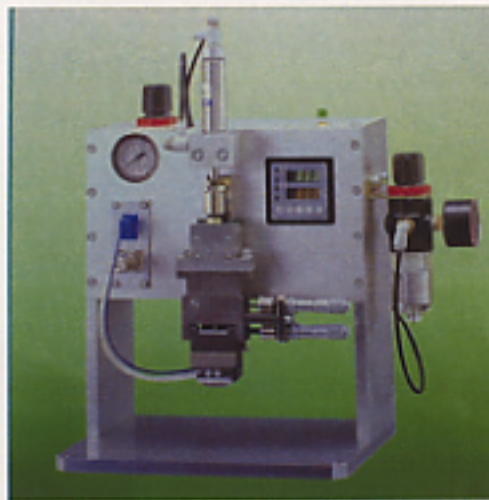
TCW SERIES

MANUFACTURER :
NIPPON AVIONICS CO., LTD.

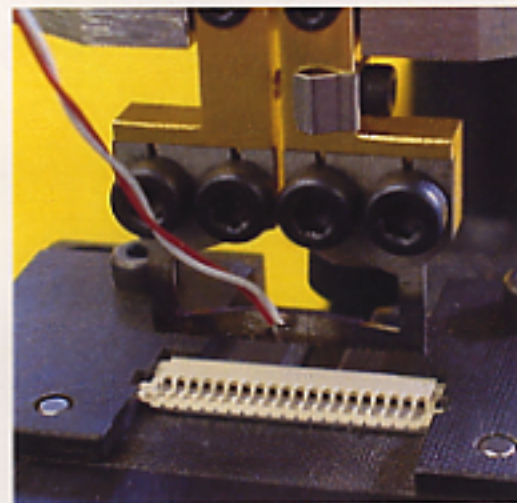


CT SERIES

MANUFACTURER :
OSAKI ENGINEERING CO., LTD.

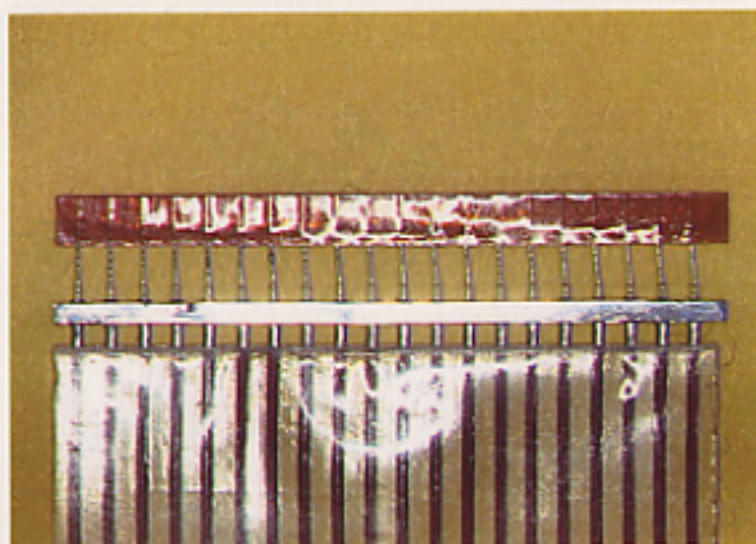


SOLDERING TIP



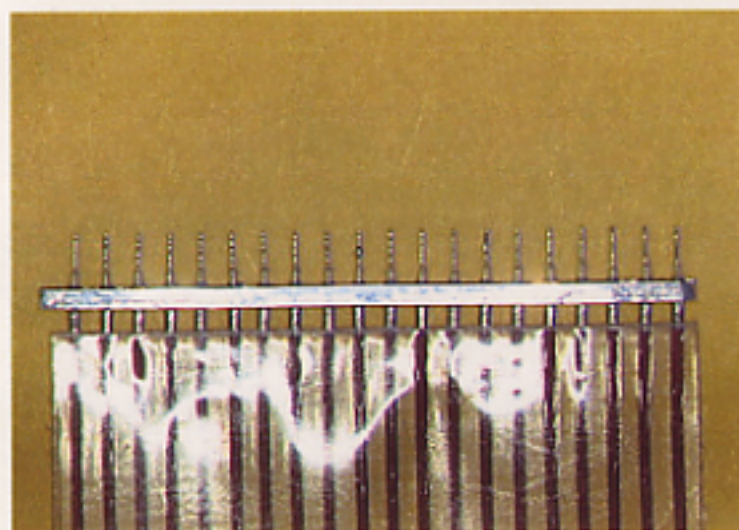
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1. CABLE PREPARATION



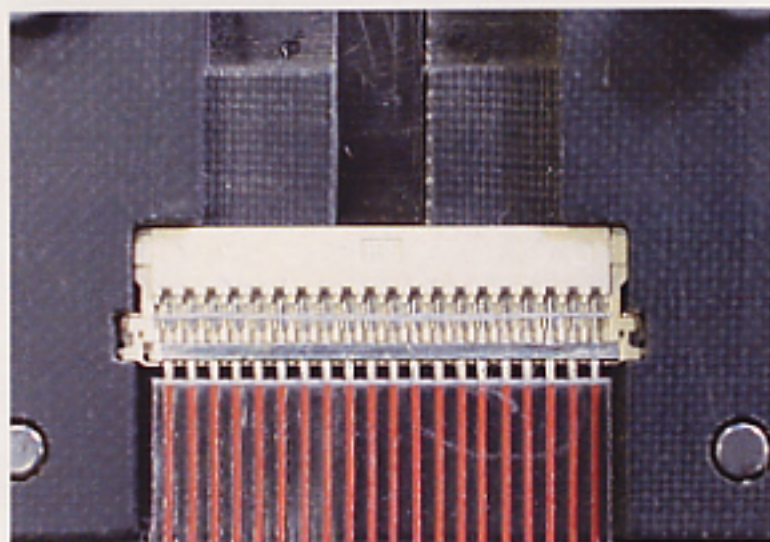
- 1.1 CABLE ARRANGEMENT
- 1.2 STRIPPING
- 1.3 ATTACHING METAL PLATES
- 1.4 CORE CABLE COATING WITH SOLDER

2. CABLE CUTTING



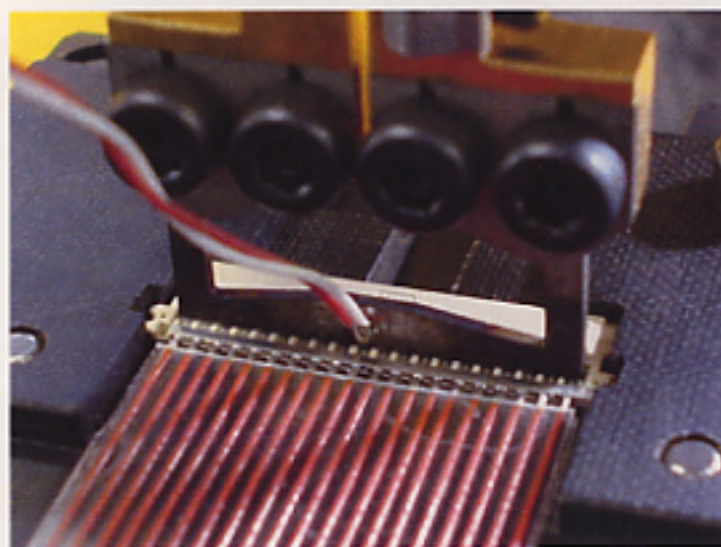
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3. PREPARATION FOR SOLDERING



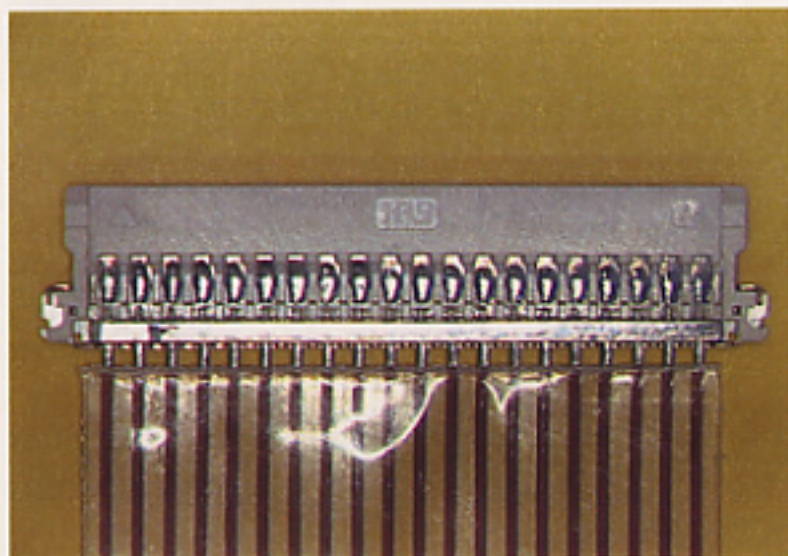
- 3.1 SETTING SOCKET
- 3.2 SETTING CABLES
- 3.3 SETTING SOLDER BAR

4. ONE-STEP SOLDERING

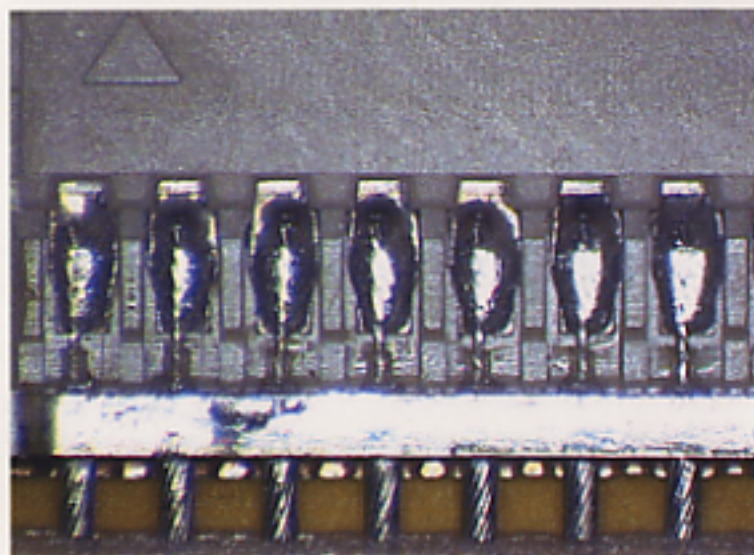


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SOLDERING FINISHED

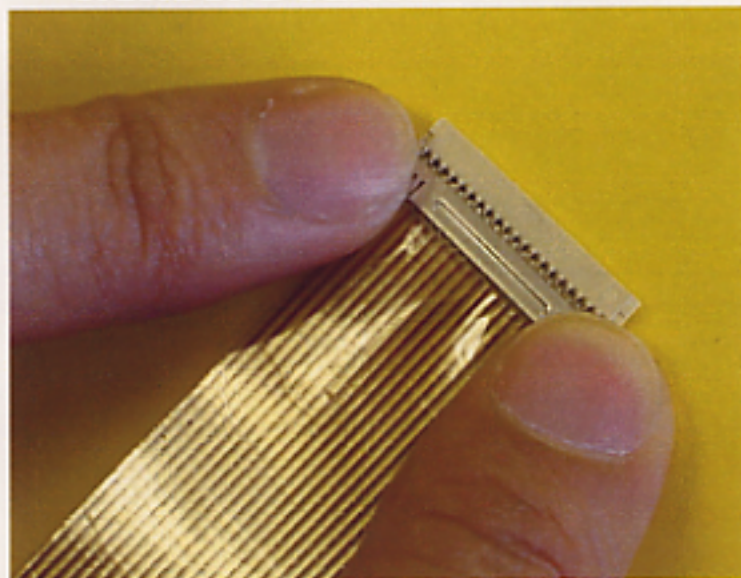


MICROPHOTOGRAPHY



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5.GROUND PLATE ASSEMBLY



MANUAL ASSEMBLY

COMPLETED

